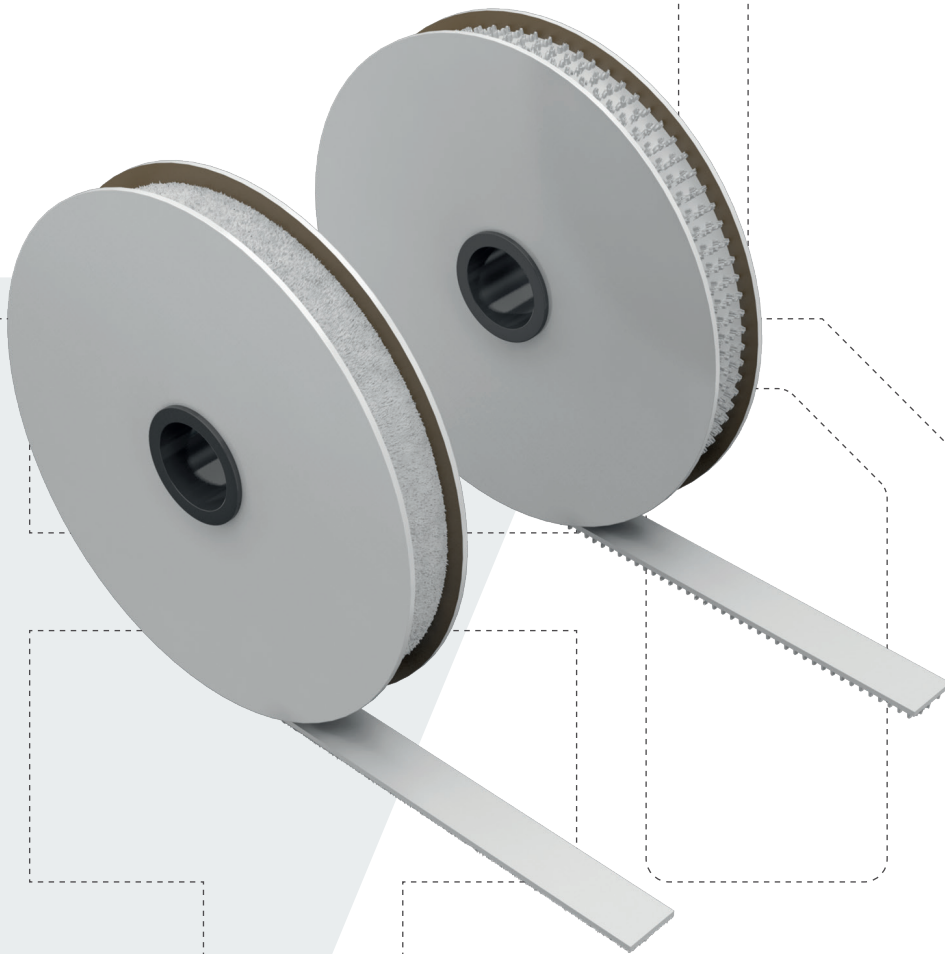


Hook + Loop Tape

W 840/W 841

M-OW-1.3





↗ W 840/W 841

Hook + Loop Tape Notes

Temperature Resistance

- ↗ Temperature range from -10°C to +60°C
- ↗ The temperature at which the glue still adheres strongly depends on the surface, the humidity and the applied load

Application/Connection

- ↗ Use at room temperature 20°C (+/-5°C)
- ↗ Tape with glue and substrate must be at room temperature
- ↗ Press firmly together when gluing
- ↗ Maximum adherence after 48 hours at room temperature
- ↗ Under constant tension or pressure, the glue tends to displace slightly when used with certain fabrics
- ↗ The glue is not suitable for reuse

Surface

- ↗ Must be free of oil, dirt, dust, moisture, loose particles, monomeric plasticizers, silicones, flaking-paint or coating
- ↗ Should not be too uneven, fragile, soft or unstable
- ↗ Should be suitable for the application of glue
- ↗ Should permit good bonding with adhesives, like most metals, wood, ceramics, stone, paper, cardboard, certain fabrics, various hard plastics and foams

Storage/Shelf Life

- ↗ In a dry, dark, dust-free and well ventilated room
- ↗ At a constant temperature of approx. 20°C (+/-5°C)
- ↗ Shelf life with correct storage: 12 months

User Tests/Warranty

- ↗ The above information is only for general guidance
- ↗ Based on their own tests, users should decide for themselves on the applicability of the fastening

General Instructions for Use

- ↗ Do not strain the self-adhesive tape within the first 24 hours after fastening
- ↗ Minimum recommended bonding temperature > 10°C
- ↗ Degrease the surface, e.g. with alcohol or spirit. The surface must be free of grease, moisture, dust, silicones, etc.
- ↗ Remove the protective paper and press the tape firmly in place. Pay particular attention to corners and edges!
- ↗ Bonding time: at least 1 hour at room temperature



OCTANORM®-Vertriebs-GmbH

für Bauelemente

Raiffeisenstraße 39

70794 Filderstadt, Germany

T +49 711 77003-0

E info@octanorm.de

 [octanorm.com](https://www.octanorm.com)