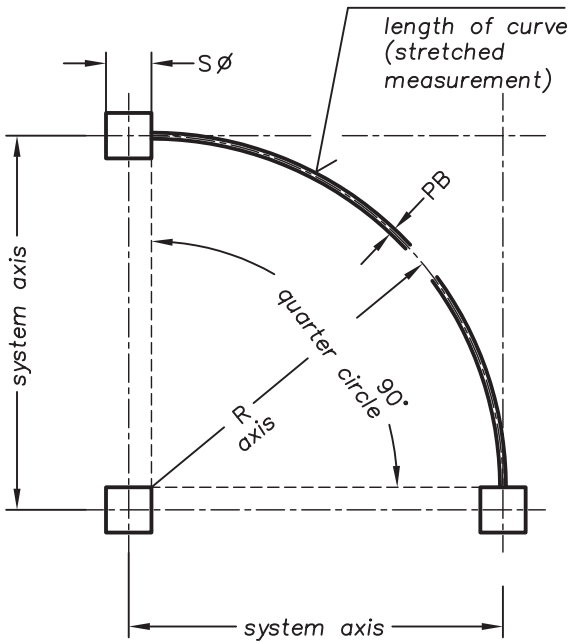
Quarter circle

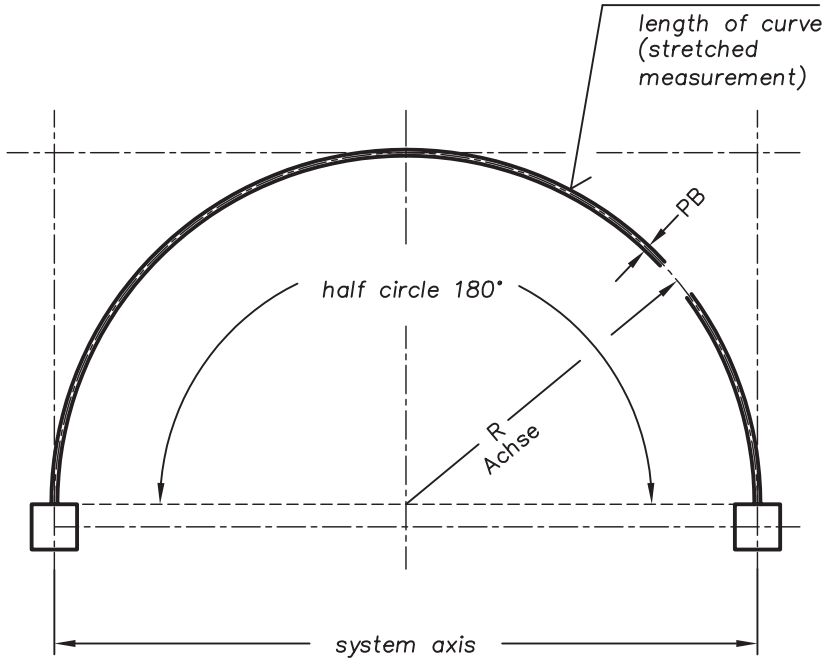


R = System axis - 1/2 upright ø

$$\textit{Length of curve} = \frac{(R + 1/2\ PB) \times 2 \times Pi}{4}$$

S ø = *diameter of upright*
PB = *width of profile*
Pi = 3.1416

Half circle



R = 1/2 *system axis*

$$\textit{Length of curve} = \frac{(R + 1/2\ PB) \times 2 \times Pi}{2}$$

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